

FINISHED FILTER ROD DESCRIPTIVE

MANUFACTURING CENTER
MARLBORO LIGHTS KS REGULAR SP - GCC TAR/NICOTINE
BRAND CODE-00660 (GCC)

EFFECTIVE DATE: 03/20/96
GULF COOPERATIVE COUNCIL

APPLIES TO EXPORT FORMULAS: 83 86 87 284

MACHINE TYPE	:	KDF-2		
FILTER ROD LENGTH	:	108.0	MM	
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)	
NUMBER UP	:	4		
PLUG LENGTH	:	27.0	MM	
ROD R.T.D.	:	475	MM H2O (TOTAL ENCAP)	
PLUG R.T.D.	:	123	MM H2O	
FILTER ROD	:	F/S: 108/24.45/FT-111/260CU/475MM/8% PZ	07-004-A	
PLASTICIZER	:	TRIACETIN PZ	05-800-A	
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT	
APPLICATION WEIGHT	:	5.50	GRAMS/100 RODS	1.37 GRAMS/25 RODS
FILTER TOW	:	FT-111 #10 (EASTMAN)	05-111-E	
	:	FT-111 #10 (CELANESE)	05-111-C	
DENIER PER FILAMENT	:	2.6		
TOTAL DENIER	:	39,000		
GROSS SECTION	:	# 10		
PLUG WRAP	:	26.25MM X 4000M KC 260M4T	06-296-A	
ANCHOR ADHESIVE	:	FULLER WB 3918 RL	61-066-A	
GLUE APP. FOR ANCH. ADH: SINGLE GLUE LINE				
LAP ADHESIVE	:	NATIONAL 34-2760 (FORMERLY 70-4245)	61-464-A	
DRY WEIGHT	:	68.70	GRAMS/100 RODS	17.18 GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	68.93	GRAMS/100 RODS	17.23 GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	74.43	GRAMS/100 RODS	18.60 GRAMS/25 RODS

SAP CROSS REFERENCE #:

FILTER: 07004A

REASON FOR CHANGE : SAP FILTER CODE CHANGED FROM B07004 TO 07004A TO
: ALLOW FOR WAREHOUSING OF FINISHED FILTERS. NEW
: FILTER ROD DESCRIPTION ADDED TO FILTER SPEC.
: MATLS/ADHS UPDATED IF APPLICABLE. NO OTHER CHGS.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 3/19/96

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APPROVED BY:

Janice M. Busc

SUPERCEDES SPECIFICATION DATED: 2/19/96

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